

# HITACHI

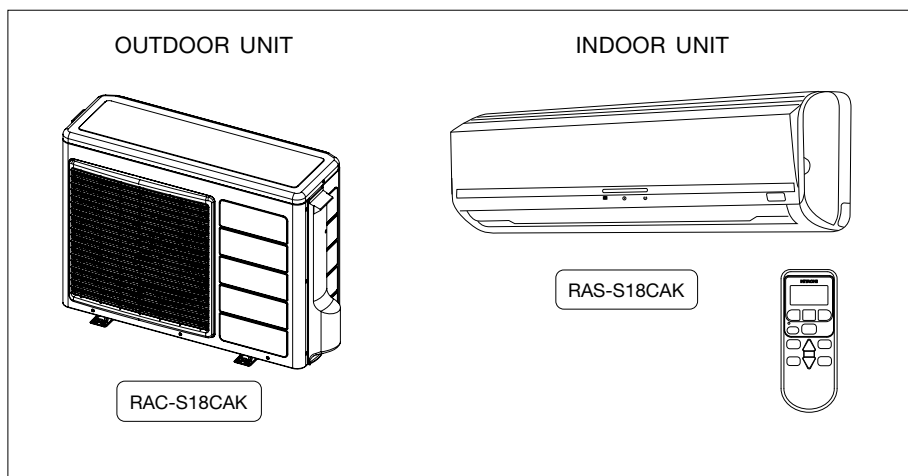
Inspire the Next

**SPLIT TYPE AIR CONDITIONER**

## INDOOR UNIT/OUTDOOR UNIT

**MODEL**

**RAS-S18CAK / RAC-S18CAK**



### **Instruction manual**

To obtain the best performance, please read this instruction manual completely.

Page 1~22

### **使用說明書**




請詳細閱讀這本使用說明書以了解正確的使用法。

23~44頁








# SAFETY PRECAUTION

- Please read the “Safety Precaution” carefully before operating the unit to ensure correct usage of the unit.
- Pay special attention to signs of “**▲ Warning**” and “**▲ Caution**”. The “Warning” section contains matters which, if not observed strictly, may cause death or serious injury. The “Caution” section contains matters which may result in serious consequences if not observed properly. Please observe all instructions strictly to ensure safety.
- The sign indicate the following meanings.



 Make sure to connect earth line.	 The sign in the figure indicates prohibition.
 Indicates the instructions that must be followed.	

- Please keep this manual after reading.






## PRECAUTIONS DURING INSTALLATION

<b>WARNING</b> 	<ul style="list-style-type: none"> <li>• Do not reconstruct the unit. Water leakage, fault, short circuit or fire may occur if you reconstruct the unit by yourself.</li> </ul>	
	<ul style="list-style-type: none"> <li>• Please ask your sales agent or qualified technician for the installation of your unit. Water leakage, short circuit or fire may occur if you install the unit by yourself.</li> <li>• Please use earth line. Do not place the earth line near water or gas pipes, lightning-conductor, or the earth line of telephone. Improper installation of earth line may cause electric shock.</li> </ul>	
<b>CAUTION</b> 	<ul style="list-style-type: none"> <li>• A circuit breaker should be installed depending on the mounting site of the unit. Without a circuit breaker, the danger of electric shock exists.</li> </ul>	
	<ul style="list-style-type: none"> <li>• Do not install near location where there is flammable gas. The outdoor unit may catch fire if flammable gas leaks around it.</li> <li>• Please ensure smooth flow of water when installing the drain hose.</li> <li>• Do not install the indoor unit in a machine shop or kitchen where vapor from oil or its mist flows to the indoor unit. The oil will deposit on the heat exchanger, thereby reducing the indoor unit performance and may deform and in the worst case, break the plastic parts of the indoor unit.</li> </ul>	

## PRECAUTIONS DURING SHIFTING OR MAINTENANCE

<b>WARNING</b> 	<ul style="list-style-type: none"> <li>• Should abnormal situation arises (like burning smell), please stop operating the unit and turn off the circuit breaker. Contact your agent. Fault, short circuit or fire may occur if you continue to operate the unit under abnormal situation.</li> </ul>	
	<ul style="list-style-type: none"> <li>• Please contact your agent for maintenance. Improper self maintenance may cause electric shock and fire.</li> </ul>	
	<ul style="list-style-type: none"> <li>• Please contact your agent if you need to remove and reinstall the unit. Electric shock or fire may occur if you remove and reinstall the unit yourself improperly.</li> </ul>	
	<ul style="list-style-type: none"> <li>• If the supply cord is damaged, it must be replaced by the special cord obtainable at authorized service/parts centers.</li> </ul>	

## PRECAUTIONS DURING OPERATION

<b>WARNING</b> 	<ul style="list-style-type: none"> <li>• Avoid an extended period of direct air flow for your health.</li> </ul>	
	<ul style="list-style-type: none"> <li>• Do not insert a finger, a rod or other objects into the air outlet or inlet. As the fan is rotating at a high speed, it will cause injury. Before cleaning, be sure to stop the operation and turn the breaker OFF.</li> </ul>	
	<ul style="list-style-type: none"> <li>• Do not use any conductor as fuse wire, this could cause fatal accident.</li> </ul>	
	<ul style="list-style-type: none"> <li>• During thunder storm, disconnect and turn off the circuit breaker.</li> </ul>	

## PRECAUTIONS DURING OPERATION

- The product shall be operated under the manufacturer specification and not for any other intended use.



- Do not attempt to operate the unit with wet hands, this could cause fatal accident.

- When operating the unit with burning equipments, regularly ventilate the room to avoid oxygen insufficiency.



- Do not direct the cool air coming out from the air-conditioner panel to face household heating apparatus as this may affect the working of apparatus such as the electric kettle, oven etc.

- Please ensure that outdoor mounting frame is always stable, firm and without defect. If not, the outdoor unit may collapse and cause danger.

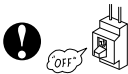


- Do not splash or direct water to the body of the unit when cleaning it as this may cause short circuit.

- Do not use any aerosol or hair sprays near the indoor unit. This chemical can adhere to heat exchanger fin and blocked the evaporation water flow to drain pan. The water will drop on tangential fan and cause water splashing out from indoor unit.



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- Please switch off the unit and turn off the circuit breaker during cleaning, the high-speed fan inside the unit may cause danger.

- Turn off the circuit breaker if the unit is not to be operated for a long period.



- Do not climb on the outdoor unit or put objects on it.

- Do not put water container (like vase) on the indoor unit to avoid water dripping into the unit. Dripping water will damage the insulator inside the unit and causes short-circuit.



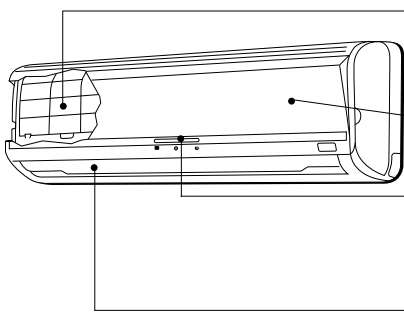
- Do not place plants directly under the air flow as it is bad for the plants.

- When operating the unit with the door and windows opened, (the room humidity is always above 80%) and with the air deflector facing down or moving automatically for a long period of time, water will condense on the air deflector and drips down occasionally. This will wet your furniture. Therefore, do not operate under such condition for a long time.
- If the amount of heat in the room is above the cooling capability of the unit (for example: more people entering the room, using heating equipments and etc.), the preset room temperature cannot be achieved.

- This appliance is not intended for use by young children or infirm person unless they have been adequately supervised by a responsible person to ensure that they can use the appliance safely.
- Young children should be supervised to ensure that they do not play with the appliance.

# NAMES AND FUNCTIONS OF EACH PART

## INDOOR UNIT



**Pre-filter**

To prevent dust from coming into the indoor unit.  
(Refer page 17)

**Front panel**

**Indoor unit indicators**

Light indicator showing the operating condition.  
(Refer page 5)

**Horizontal deflector • Vertical deflector  
(Air Outlet)**

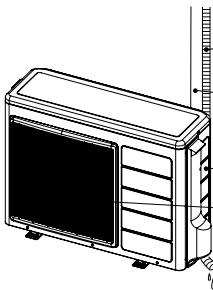
(Refer page 12)



**Remote controller**

Send out operation signal to the indoor unit. So as to operate the whole unit.  
(Refer page 6)

## OUTDOOR UNIT



**Drain pipe**

Condensed water drain to outside.

**Connecting cord and insulation pipe for piping**

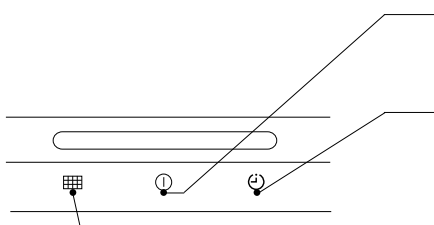
**Air inlet (Back and Left side)**

**Air outlet**

## MODEL NAME AND DIMENSIONS

MODEL	WIDTH (mm)	HEIGHT (mm)	DEPTH (mm)
RAS-S18CAK	1030	295	207
RAC-S18CAK	850	650	298

## INDOOR UNIT INDICATORS




### OPERATION LAMP

This lamp lights during operation.

### TIMER LAMP

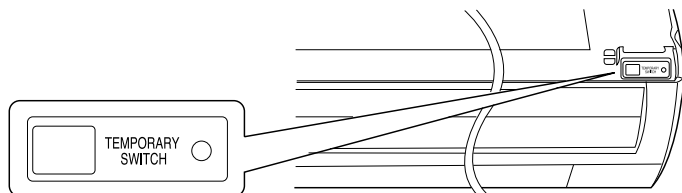
This lamp lights when the timer is working.

### FILTER LAMP

When the device is operated for a total of about 200 hours, the FILTER lamp lights to indicate that it is time to clean the filter. The lamp goes out when the "  (AUTO SWING)" button is pressed while the device is on "STANDBY MODE".

## OPERATION INDICATOR

- This figure shows the opening condition of front panel. Refer to page 16 in relation to how to open or close the front panel.



### TEMPORARY SWITCH

Use this switch to start and stop when the remote controller does not work.

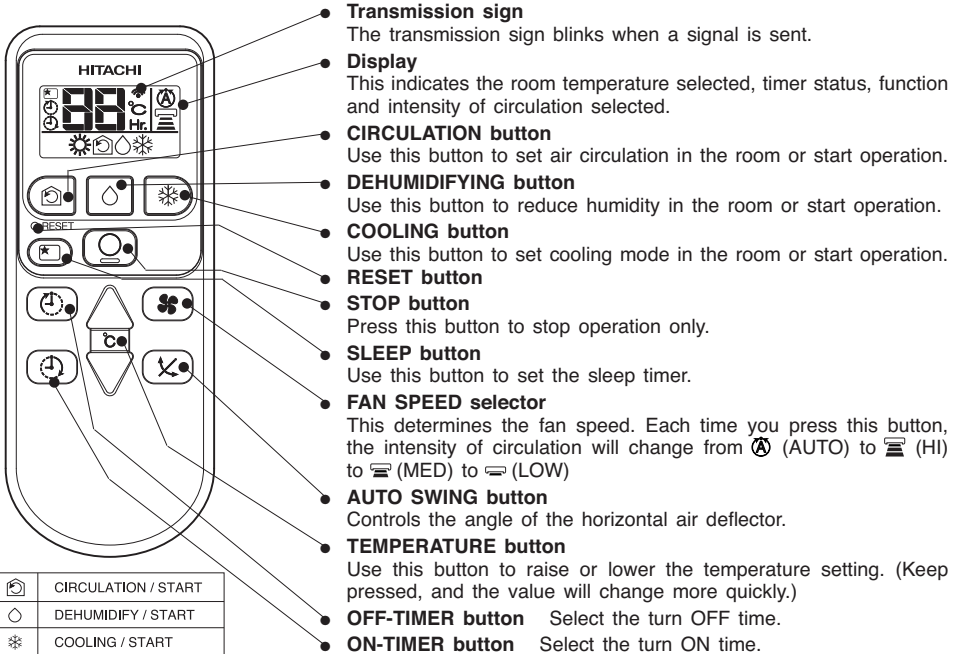
- By pressing the temporary switch, the operation is done in previously set operation mode.
- When the operation is done using the temporary switch after the power source is turned off and turn on again, the operation is done in automatic mode.

# NAMES AND FUNCTIONS OF REMOTE CONTROL UNIT

## REMOTE CONTROLLER

This controls the operation of the indoor unit. Signal range to reach indoor unit is about 7 meters. If inverter lamp is used, the range of control may be shorter.

This unit can be fixed on a wall using the fixture provided. Before fixing it, make sure the indoor unit can be controlled from the remote controller.



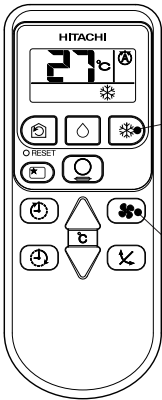
	CIRCULATION / START
	DEHUMIDIFY / START
	COOLING / START
	FAN
	FAN SPEED LOW MED HI
	SLEEP TIMER
	STOP
	TIMER SELECTOR ON TIMER OFF TIMER
	AUTO SWING

### Precautions for Use

- Do not put the remote controller in the following places.
  - In direct sunlight.
  - In the vicinity of a heater.
- Handle the remote controller carefully. Do not drop it on the floor, and protect it from water.
- Once the outdoor unit stops, it will not restart for about 3 minutes (unless you turn the power switch off and on or unplug the power cord and plug it in again). This is to protect the device and does not indicate a failure.

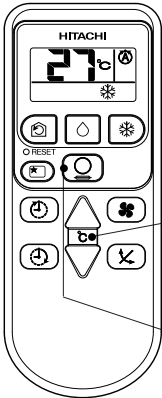
# COOLING OPERATION

Use the device for cooling when the outdoor temperature is 21 ~ 43°C.  
If indoor humidity is very high (over 80%), some dew may form on the air outlet grille of the indoor unit.



1

Press the button so that the display indicates (COOL). Cooling operation starts with a beep. The cooling function does not start if the temperature setting is higher than the current room temperature (even though the (OPERATION) lamp lights). The cooling function will start as soon as you set the temperature below the current room temperature.



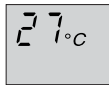
2

Set the desired FAN SPEED with the (FAN SPEED) button (the display indicates the setting).

- (AUTO): The FAN SPEED is HI at first and varies to MED or LOW automatically when the preset temperature has been reached.
- ↓
- (HI) : Hi fan speed mode.
- (MED) : Medium fan speed mode.
- (LOW) : Low fan speed mode.

3

Set the desired room temperature with the TEMPERATURE button (the display indicates the setting).



The range of 25 ~ 28°C is recommended as the room temperature for cooling. If the temperature setting is 27°C, the room temperature will be controlled at around 27°C.

The temperature setting and the actual room temperature may vary somewhat depending on conditions.

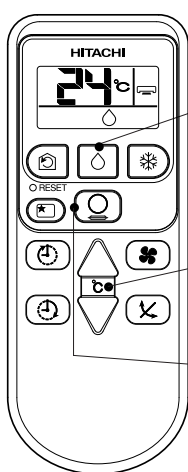
**STOP**

Press the (STOP) button to stop operation.



■ As the settings are stored in memory in the remote controller, you only have to press the (COOLING) button to repeat the same setting next time.

## DEHUMIDIFYING OPERATION

Use the device for dehumidifying when the room temperature is over 16°C.  
When it is under 15°C, the dehumidifying function will not work.



1

Press the  button so that the display indicates  (DEHUMIDIFY).  
Dehumidifying operation starts with a beep.  
The FAN SPEED is set at LOW automatically.  
The FAN SPEED button does not work.


2

Set the desired room temperature with the TEMPERATURE button (the display indicates the setting).



The range of 20 ~ 26°C is recommended as the room temperature for dehumidifying.

STOP

Press the  (STOP) button to stop operation.

- As the settings are stored in memory in the remote controller, you only have to press the  (DEHUMIDIFY) button next time.

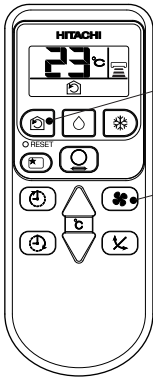
### ■ Dehumidifying Function

When the room temperature is higher than the temperature setting: The device will dehumidify the room and reducing the room temperature to the preset level.



When the room temperature is lower than the temperature setting: Dehumidifying will be performed at the temperature setting slightly lower than the current room temperature, regardless of the temperature setting. The function will stop (the indoor unit will stop emitting air) as soon as the room temperature becomes lower than the setting temperature.



# CIRCULATION OPERATION



1

Press the  button so that the display indicates  (CIRCULATION).  
Circulating operation starts with a beep.


2


Press the FAN SPEED button and select the desired FAN SPEED (the display indicates your choice).

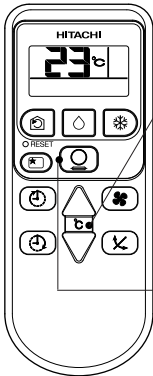
3

Press the temperature control button to set to the desired temperature.

**STOP**

Press the  (STOP) button to stop operation.

- As the settings are stored in memory in the remote controller, you only have to press the  (CIRCULATION) button next time.

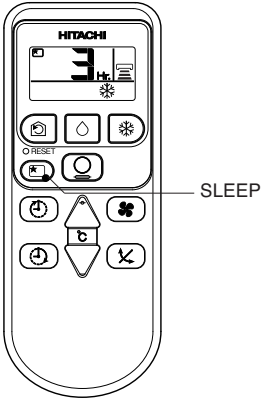


## ■ Circulation Function

- During circulation operation, compressor does not run and there is no cooling operation with only indoor fan running.
- When the setting temperature is higher than room temperature, indoor fan will stop running.

# HOW TO SET THE SLEEP TIMER

Press the  (SLEEP) button, and the display changes as shown below.



Mode	Indication
Sleep timer	

**Sleep Timer:** The device will continue working for the designated number of hours and then turn off.

Point the signal window of the remote controller toward the indoor unit, and press the SLEEP button.



The timer information will be displayed on the remote controller. The TIMER lamp lights with a beep from the indoor unit.

## Explanation of the sleep timer

The device will control the FAN SPEED and room temperature automatically so as to be quiet and good for people's health.

You can set the sleep timer to turn off after 1, 2, 3 or 7 hours. The FAN SPEED and room temperature will be controlled as shown below.

### Operation with the sleep timer


Function	Operation
Cooling  and dehumidifying 	<p>The room temperature will be controlled 2°C above the temperature and the FAN SPEED will be set to LOW setting 1 hour after the setting of the sleep timer.</p>

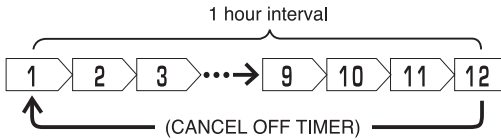
# HOW TO SET THE TIMER

■ ON Timer and OFF Timer are available.

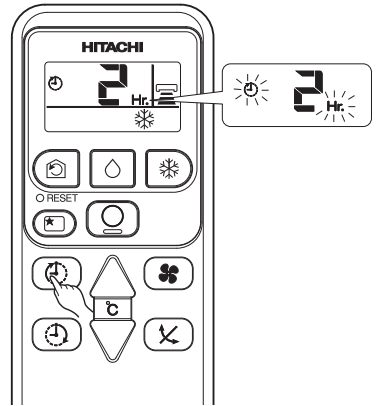
## OFF Timer Reservation

### OFF TIME setting

- Select the OFF TIME by pressing the  (OFF) Button.
- Setting time will change according to the below sequence when you press the button.




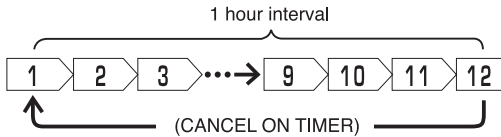
■ Operation stop at setting time



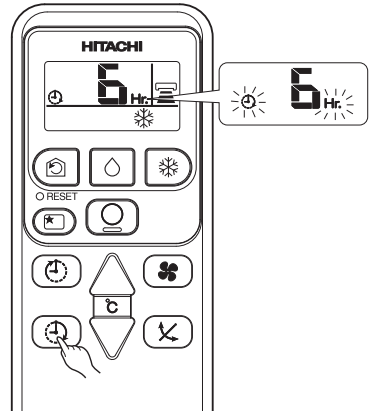
## ON Timer Reservation

### ON TIME setting

- Select the ON TIMER by pressing the  (ON) Button.
- Setting time will change according to the below sequence.




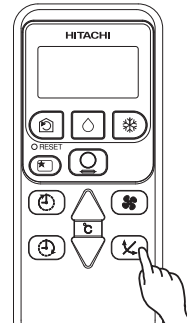
■ Operation will start for setting temperature at setting time (The starting time may different depend on the room temperature and set temperature).




## ADJUSTING THE AIR DEFLECTORS

- 1** Adjustment of the conditioned air in the upward and downward directions.

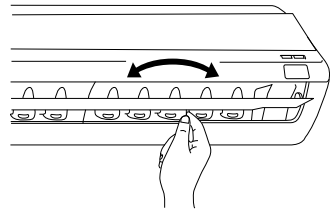
The horizontal air deflector is automatically set to the proper angle suitable for each operation. The deflector can be swung up and down continuously and also set to the desired angle using the “ (AUTO SWING)” button.



- If the “ (AUTO SWING)” button is pressed once, the horizontal air deflector swings up and down. If the button is pressed again, the deflector stops in its current position. Several seconds (about 6 seconds) may be required before the deflector starts to move.
- In “Cooling” operation, do not keep the horizontal air deflector swinging for a long time. Some dew may form on the horizontal air deflector and dew may drop.

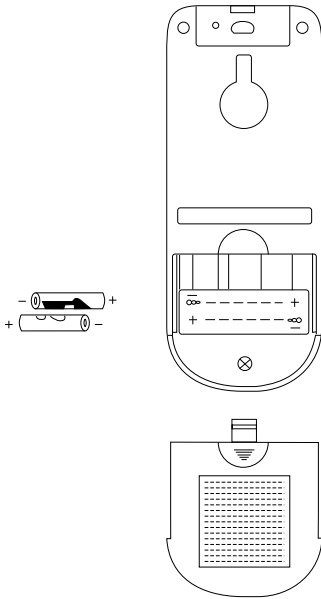
- 2** Adjustment of the conditioned air to the left and right.

Hold the vertical air deflector as shown in the figure and adjust the conditioned air to the left or right.



# HOW TO EXCHANGE THE BATTERIES IN THE REMOTE CONTROLLER

When using the remote control, if there is no response from the air conditioner unit and/or the remote control has fading and dim displays, the batteries in the remote control device need to be removed and replaced with new ones



**1** Remove the cover as shown in the figure and take out the old batteries.



**2** Install the new batteries. The direction of the batteries should match the marks in the case.

## **CAUTION**

1. Do not use new and old batteries, or different kinds of batteries together.
2. Take out the batteries when you do not use the remote controller for 2 or 3 months.
3. Use high quality and high performance AAA batteries to avoid short operating life and electrolyte leakages

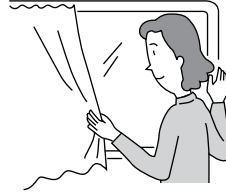
# THE IDEAL WAYS OF OPERATION

## Suitable Room Temperature



**⚠ Warning**  
Freezing temperature is bad for health and a waste of electric power.

## Install curtain or blinds



It is possible to reduce heat entering the room through windows.

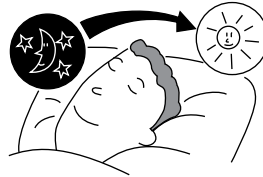
## Ventilation

**⚠ Caution**  
Do not close the room for a long period of time. Occasionally open the door and windows to allow the entrance of fresh air.



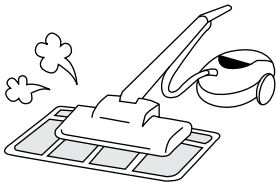
## Effective Usage Of Timer

At night, please use the "OFF or ON timer operation mode", together with your wake up time in the morning. This will enable you to enjoy a comfortable room temperature. Please use the timer effectively.



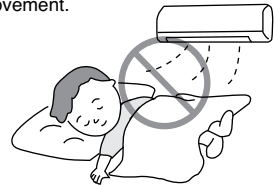
## Do Not Forget To Clean The Air Filter

Dusty air filter will reduce the air volume and the cooling efficiency. To prevent from wasting electric energy, please clean the filter every 2 weeks.



## Please Adjust Suitable Temperature For Baby And Children

Please pay attention to the room temperature and air flow direction when operating the unit for baby, children and old folks who have difficulty in movement.

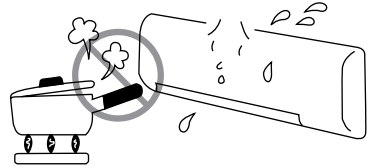


# FOR USER'S INFORMATION

## The Air Conditioner And The Heat Source In The Room

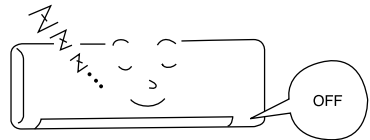
### ⚠ Caution

If the amount of heat in the room is above the cooling capability of the air conditioner (for example: more people entering the room, using heating equipments and etc.), the preset room temperature cannot be achieved.



## Not Operating For A Long Time

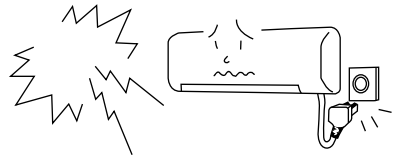
When the indoor unit is not to be used for a long period of time, please switch off the power from the mains. If the power from mains remains "ON", the indoor unit still consumes about 8W in the operation control circuit even if it is in "OFF" mode.



## When Lightning Occurs

### ⚠ Warning

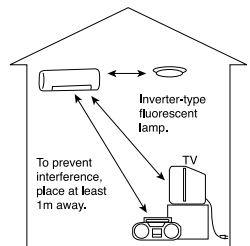
To protect the whole unit during lightning, please stop operating the unit and remove the plug from the socket.



## Interference From Electrical Products

### ⚠ Caution

To avoid noise interference, please place the indoor unit and its remote controller at least 1m away from electrical products.



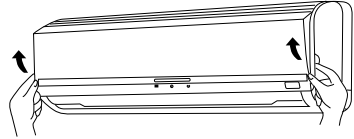
# ATTACHING THE AIR PURIFYING FILTERS

## ⚠ CAUTION

Cleaning and maintenance must be carried out when filter lamp lights. Before cleaning, stop operation and switch off the power supply.

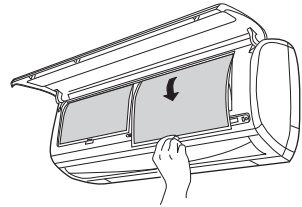
### 1 Open the front panel

- Pull up the front panel by holding it at both sides with both hands.



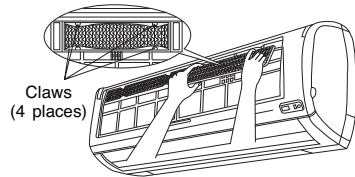
### 2 Remove the pre-filter

- Push upward to release the claws and pull out the filter.



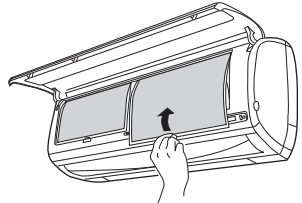
### 3 Attaching the air purifying filters

- Attach the air purifying filters to the frame by gently compress its both sides and release after insertion into pre-filter frame.



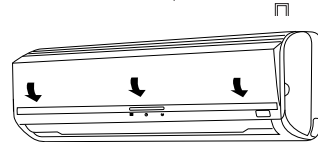
## ⚠ CAUTION

Do not bend the air purifying filter as it may cause damage to the structure.



### 4 Attach the pre-filters

- Attach the pre-filters by ensuring that the surface written "FRONT" is facing front.
- After attaching the pre-filters, push the front panel at three arrow portion as shown in figure and close it.



## NOTE

- In case of removing the air purifying filters, please follow the above procedures.
- The cooling capacity is slightly weakened and the cooling speed becomes slower when the air purifying filters are used. So, set the fan speed to "HIGH" when using it in this condition.
- Air purifying filters are washable and can be use in 1 year time. Type number for this air purifying filter is <SPX-CFH18>. Please use this number for ordering when you want to renew it.
- Do not operate the air conditioner without pre-filter. Dust may enter the air conditioner and fault may occur.



## ⚠ CAUTION

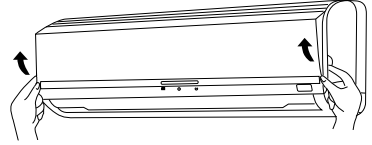
Cleaning and maintenance must be carried out when filter lamp lights. Before cleaning, stop operation and switch off the power supply.

### 1. PRE-FILTER

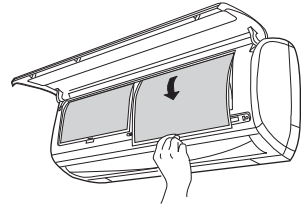
Clean the pre-filter, as it removes dust inside the room. In case the pre-filter is full of dust, the air flow will decrease and the cooling capacity will be reduced. Further, noise may occur. Be sure to clean the filter following the procedure below.

#### PROCEDURE

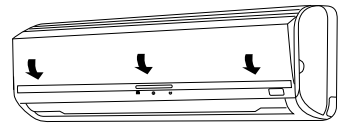
- 1 Open the front panel and remove the filter
  - Gently lift and remove the air purifying filter from the filter frame.



- 2 Vacuum dust from the pre-filter and air purifying filter using vacuum cleaner. If there is too much dust, rinse under running tap water and gently brush it with soft bristle brush. Allow filters to dry in shade.



- 3
  - Re-insert the air purifying filter to the filter frame. Set the pre-filter with "FRONT" mark facing front, and slot them into the original state.
  - After attaching the pre-filters, push the front panel at three arrow portions as shown in figure and close it.



#### NOTE:

- Air purifying filter should be cleaned every month or sooner if noticeable loading occurs. When used overtime, it may lose its deodorizing function. For maximum performance, it is recommended to replace it every 1 year depending on application requirements.

## ⚠ CAUTION

- Do not wash with hot water at more than 40°C. The filter may shrink.
- When washing it, shake off moisture completely and dry it in the shade; do not expose it directly to the sun. The filter may shrink.
- Do not use detergent on the air purifying filter as some detergent may deteriorate the air purifying filter electrostatic performance.

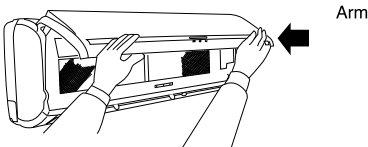
## 2. Washable Front Panel

- Remove the front panel and wash with clean water. Wash it with a soft sponge. After using neutral detergent, wash thoroughly with clean water.
- When front panel is not removed, wipe it with a soft dry cloth. Wipe the remote controller thoroughly with a soft dry cloth.
- Wipe the water thoroughly. If water remains at indicators or signal receiver of indoor unit, it causes trouble.

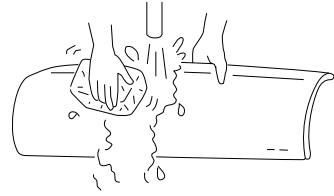
Method of removing the front panel.

Be sure to hold the front panel with both hands to detach and attach it.

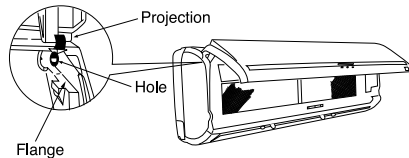
### Removing the Front Panel



- When the front panel is fully opened with both hands, push the right arm to the inside to release it, and while closing the front panel slightly, put it out forward.



### Attaching the Front Panel




- Move the projections of the left and right arms into the **Flanges** in the unit and securely insert them into the holes.

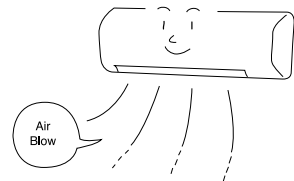
### CAUTION

- Do not splash or direct water to the body of the unit when cleaning it as this may cause short circuit.
- Never use hot water (above 40°C), benzene, gasoline, acid, thinner or a brush, because they will damage the plastic surface and the coating.



## 3. MAINTENANCE BEFORE LONG OFF PERIOD

- Run the unit by setting the operation mode to  (CIRCULATION), the temperature to 16°C and the fan speed to HI for about half a day on a fine day, and dry the whole of the unit.
- Switch off the power plug.



**⚠ CAUTION**

- Please use earth line.  
Do not place the earth line near water or gas pipes, lightning-conductor, or the earth line of telephone. Improper installation of earth line may cause electric shock.
- A circuit breaker should be installed depending on the mounting site of the unit. Without a circuit breaker, the danger of electric shock exists.



**IMPORTANT**

The wires in this mains lead are coloured in accordance with the following code:

- Green-and-yellow : Earth
- Blue : Neutral
- Brown : Live

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

The wire which is coloured green-and-yellow must be connected to the terminal in the plug which is marked with the letter E or by the earth symbol (⏚) or coloured green or green-and-yellow.

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

**NOTE**

If the supply cord is damaged, it must be replaced by the special cord obtainable at authorized service/parts centers.

**⚠ CAUTION**

Cleaning and maintenance must be carried out only by qualified service personnel. Before cleaning, stop operation and switch off the power supply.

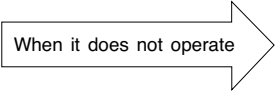
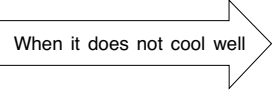
**REGULAR INSPECTION**

PLEASE CHECK THE FOLLOWING POINTS BY QUALIFIED SERVICE PERSONNEL EITHER EVERY HALF YEARLY OR YEARLY. CONTACT YOUR SALES AGENT OR SERVICE SHOP.

<b>1</b>		Is the earth line disconnected or broken?
<b>2</b>		Is the mounting frame seriously affected by rust and is the outdoor unit tilted or unstable?
<b>3</b>		Is the plug of power line firmly plugged into the socket? (Please ensure no loose contact between them).

# AFTER SALE SERVICE AND WARRANTY

## WHEN ASKING FOR SERVICE, CHECK THE FOLLOWING POINTS

CONDITION	CHECK THE FOLLOWING POINTS
 <p>When it does not operate</p>	<ul style="list-style-type: none"> <li>● Is the fuse all right?</li> <li>● Is the voltage extremely high or low?</li> <li>● Is the circuit breaker "ON"?</li> </ul>
 <p>When it does not cool well</p>	<ul style="list-style-type: none"> <li>● Was the air filter cleaned?</li> <li>● Does sunlight fall directly on the outdoor unit?</li> <li>● Is the air flow of the outdoor unit obstructed?</li> <li>● Are the doors or windows opened, or is there any source of heat in the room?</li> <li>● Is the set temperature suitable?</li> </ul>

### Notes



- In quiet or stop operation, the following phenomena may occasionally occur, but they are not abnormal for the operation.
  - (1) Slight flowing noise of refrigerant in the refrigerating cycle.
  - (2) Slight rubbing noise from the fan casing which is cooled and then gradually warmed as operation stops.
- The odor will possibly be emitted from the room air conditioner because the various odor, emitted by smoke, foodstuffs, cosmetics and so on, sticks to it. So the air filter and the evaporator regularly must be cleaned to reduce the odor.

- Please contact your sales agent immediately if the air conditioner still fails to operate normally after the above inspections. Inform your agent of the model of your unit, production number, date of installation. Please also inform him regarding the fault.
- Power supply shall be connected at the rated voltage, otherwise the unit will be broken or could not reach the specified capacity.

Please note:

On switching on the equipment, particularly when the room light is dimmed, a slight brightness fluctuation may occur. This is of no consequence.  
The conditions of the local Power Supply Companies are to be observed.

### NOTE:

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified person in order to avoid a hazard.



